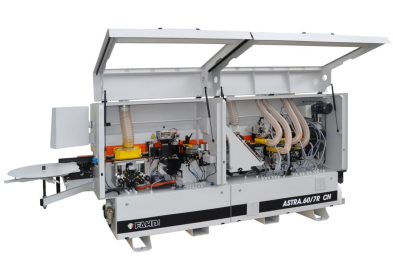
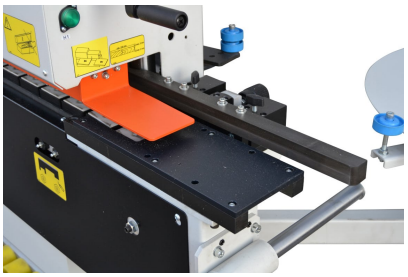
ASTRA.60/7R.CN



Categories: ASTRA, Edge Banders

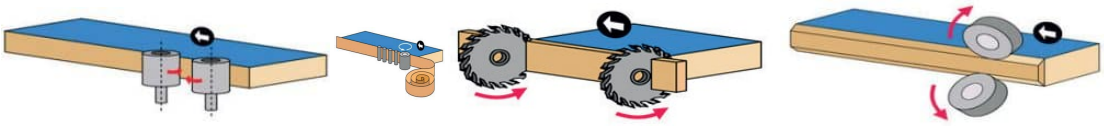






CN AUTOMATIC EDGE BANDER WITH PRE-MILLING ASTRA.60/7R.CN

Pre-milling unit Gluing unit End-cutting unit Edge trimming unit



1 FREE SPACE

1 FREE SPACE

1 FREE SPACE

TECHNICAL DATA

Min width of the panel	mm 100
Min length of the panel	mm 120
Max thickness of the panel	mm 60
Min thickness of the panel	mm 9
Edge dim. in rolls min - max	mm 0,4 (min.) - mm 3 (max.)
Edge dim. in strips (with opt. kit processing edges in strips)	mm 5
Feed speed	m 1' 10/14
Glue pot capacity	lt 2
Installed power	kW 6,2
Air pressure	Bar 7
Weight	kg 990
Length of the machine	mm 3420

CE EQUIPMENT

- Tape roll holder table ø 700 mm
- Nr.2 tools
- Vertical adjustment of pre-milling unit
- Conveyor roller for wide panels
- 3 mm thickness roll edge cutter
- Manual movement of the upper pressure with digital readout
- Teflon pot
- Protection booth on all operation units
- Nr. 2 dust extraction hood ø 110 mm + nr. 1 ø 120 mm
- Touch screen control panel 10’’
- Quick release glue pot
- Predisposition for mounting PU/EVA combined glue pot

OPEREATING UNITS

- **Pre-milling unit**
  - 2 HF motors 12.000 rpm – kW 1,1 each
  - 2 cutters ø 50
  - useful working height 60 mm

    - two HF motors featuring automatic timed operation to avoid panel chipping
    - 1st motor anti-clockwise rotation / 2nd motor clockwise rotation
- **CN Gluing and edge pressure units managed by control panel**
    - Teflon pot / Glue spreading roller
    - Temperature controlled through the control panel
    - Glue pot with automatic stand-by of the temperature.
    - Nr. 1 rubbed pressure roller ø 70 mm ,2°,3° roller ø 55 mm
- **End-Cutting unit**
    - Nr. 2 HF tilting motors 12.000 RPM – kW 0,22 each
- **CN Fine-Trimming unit managed by control panel**
    - 2 HF motors kW 0,55 each