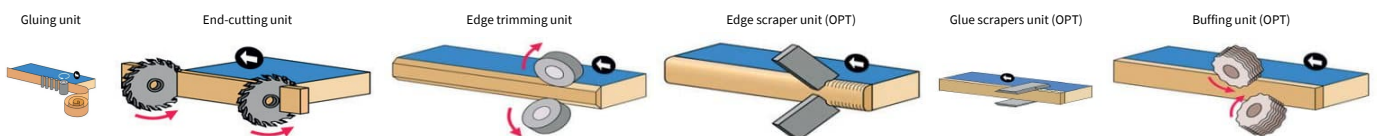


ASTRA.60/6



Categories: [ASTRA](#), [Edge Banders](#)

AUTOMATIC EDGE BANDER ASTRA.60/6



TECHNICAL DATA

Min width of the panel	mm 100
Min length of the panel	mm 100
Max thickness of the panel	mm 60

Min thickness of the panel	mm 9
Edge dim. in role min - max	mm 0,4 (min.) - mm 3 (max.)
Feed speed	m 1' 9,5
Glue pot capacity	lt 2
Installed power	kW 5,3
Air pressure	Bar 7
Weight	kg 810
Length of the machine	mm 3420

CE EQUIPMENT

- Tape roll holder table \varnothing 700 mm
- Conveyor roller for wide panels
- 3 mm thickness roll edge cutter
- Manual movement of the upper pressure with digital readout
- Teflon pot
- Protection booth on all operation units
- Nr. 2 dust extraction hood \varnothing 110 mm + nr. 1 \varnothing 120 mm
- Operating units managed by PLC
- Quick release glue pot

OPERATING UNITS

- **Gluing and edge pressure units**
 - Teflon pot / Glue spreading roller
 - Temperature controlled through the control panel
 - Glue pot with automatic stand-by of the temperature.
 - Nr. 1 rubbed pressure roller \varnothing 70 mm ,2°,3° roller \varnothing 55 mm
- **End-Cutting unit**
 - Nr. 2 HF tilting motors 12.000 RPM – kW 0,22 each
- **Fine-Trimming unit**
 - 2 HF motors kW 0,55 each
 - with digital readout