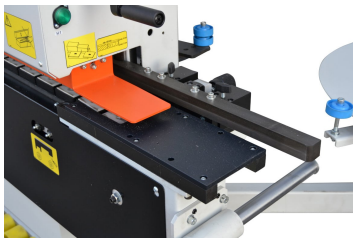
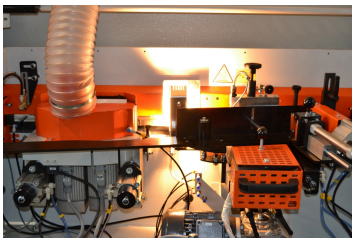
ASTRA.60/4 COMPACT

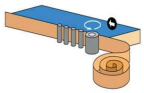
Categories: ASTRA, Edge Banders



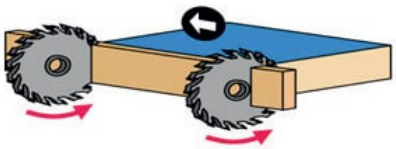


AUTOMATIC EDGE BANDER ASTRA.60/4 COMPACT

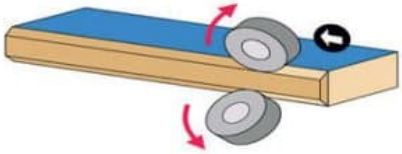
Gluing unit



End-cutting unit



Edge trimming unit



1 FREE SPACE

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TECHNICAL DATA

Min width of the panel	mm 100
Min length of the panel	mm 120
Max thickness of the panel	mm 60
Min thickness of the panel	mm 9
Edge dim. in role min - max	mm 0,4 (min.) - mm 3 (max.)
Feed speed	m 1' 10
Glue pot capacity	lt 2
Installed power	kW 3
Air pressure	Bar 7
Weight	kg 790
Length of the machine	mm 2700

CE EQUIPMENT

- Tape roll holder table ø 600 mm
- Fixed conveyor roller for wide panels
- 3 mm thickness roll edge cutter
- Manual movement of the upper pressure with digital readout
- Teflon pot
- Protection booth on all operation units
- Nr. 2 dust extraction hood ø 120 mm
- Operating units managed by PLC with 7'' touch screen control panel
- Quick release glue pot

OPERATING UNITS

- **Gluing and edge pressure units**
  - Teflon pot / Glue spreading roller

    - Temperature controlled through the control panel
    - Glue pot with automatic stand-by of the temperature.
    - Nr. 1 rubbed pressure rollers ø 70 mm, 2°, 3° roller ø 55 mm
- **End-Cutting unit**
    - Nr. 1 HF motor 12.000 RPM – kW 0,3
- **Fine-Trimming unit**
    - 2 HF motors kW 0,55 each
    - with digital readout