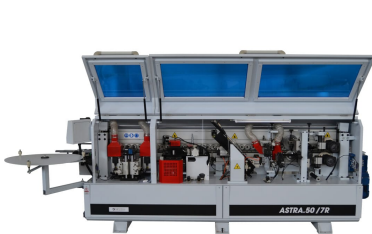


ASTRA.50/7R



Categories: [ASTRA](#), [Edge Banders](#)



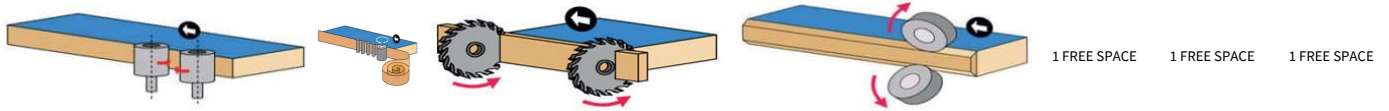
AUTOMATIC EDGE BANDER ASTRA.50/7R

Pre milling unit

Gluing unit

Edge-cutting unit

Edge trimming unit



TECHNICAL DATA

Min width of the panel	mm 80
Min length of the panel	mm 110
Max thickness of the panel	mm 50
Min thickness of the panel	mm 12
Edge dim. in rolls min - max	mm 0,4 (min.) - mm 3 (max.)
Feed speed	m 1' 12
Glue pot capacity	lt 2
Installed power	kW 8,5
Air pressure	Bar 7,2
Weight	kg 850
Length of the machine	mm 3500

CE EQUIPMENT

- Tape roll holder table ø 750 mm
- Nr.2 tools
- Conveyor roller for wide panels
- 3 mm thickness roll edge cutter
- Manual movement of the upper pressure with digital readout
- Teflon pot
- Protection booth on all operation units
- Nr. 4 dust extraction hood ø 100 mm
- Operating units managed by PLC touch screen control panel 7"

OPERATING UNITS

- **Pre-milling unit**
 - 2 HF motors 12.000 rpm – kW 1,5 each
 - 2 cutters ø 50
 - useful working height 50 mm
 - two HF motors featuring automatic timed operation to avoid panel chipping
 - 1st motor anti-clockwise rotation / 2nd motor clockwise rotation
- **Gluing and edge pressure units**
 - Teflon pot / Glue spreading roller

- Temperature controlled through the control panel
- Glue pot with automatic stand-by of the temperature.
- Nr. 2 pressure rollers ø 70 mm